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The quality management system Certificate of Registration № 41061

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Water distiller DE-140

Purpose: The device is designed for production of distilled water by heating of raw water to boiling with subsequent condensation of the generated steam resulting in the distillate with a temperature from +50°C.

The electrical conductivity of distilled water: $< 3.5 \mu \text{S/cm}$

Design features:

- A body and main parts are made of high-alloy stainless steel AISI 321 / 304.
- Type of heating elements electrodes which ensure the reliability of the distiller operation in case of scale formation. Unlike tubular electric heaters the electrodes do not blow out because of scale deposits.
- Steam is cleaned from raw water droplets by a special unit.
- Automatic control of the water level in the evaporation chamber.
- Tubular condenser.
- Separate water supply circuits allow separate water feeding for evaporation and cooling.
- Cooled and purified water from the technological water circulation system (if available) can be used for distillate cooling.
- Demountable design of the condensation chamber for visual monitoring of scale formation, easy sediment cleaning, easy maintenance and repair.
- A distiller can be combined with a purified water tank into an automatically operating single system.
- Lifetime: at least 8 years, warranty period: 14 months, MTBF (Mean time between failures): at least 3,500 hours

Safety system:

- Automatic maintenance of water amount used for evaporation.
- Automatic shutdown of the heating elements electrodes if the water level in the evaporation chamber drops below the allowable level.
- Automatic shutdown of the distiller (tubular electric heaters) when the water storage tank is full.

Characteristics of electric water distiller DE-140

Parameters	DE-140
Productivity, liters per 1 hour	140 (-10%)
Voltage	380 (±10%)
Electricity	AC three-phase 50 Hz
Power consumption, KW	84
Consumption of raw water, liters per 1 hour	1000 (±10%)
Overall dimensions (L×W×H), mm	810×630×1420
Weight, kg	88

